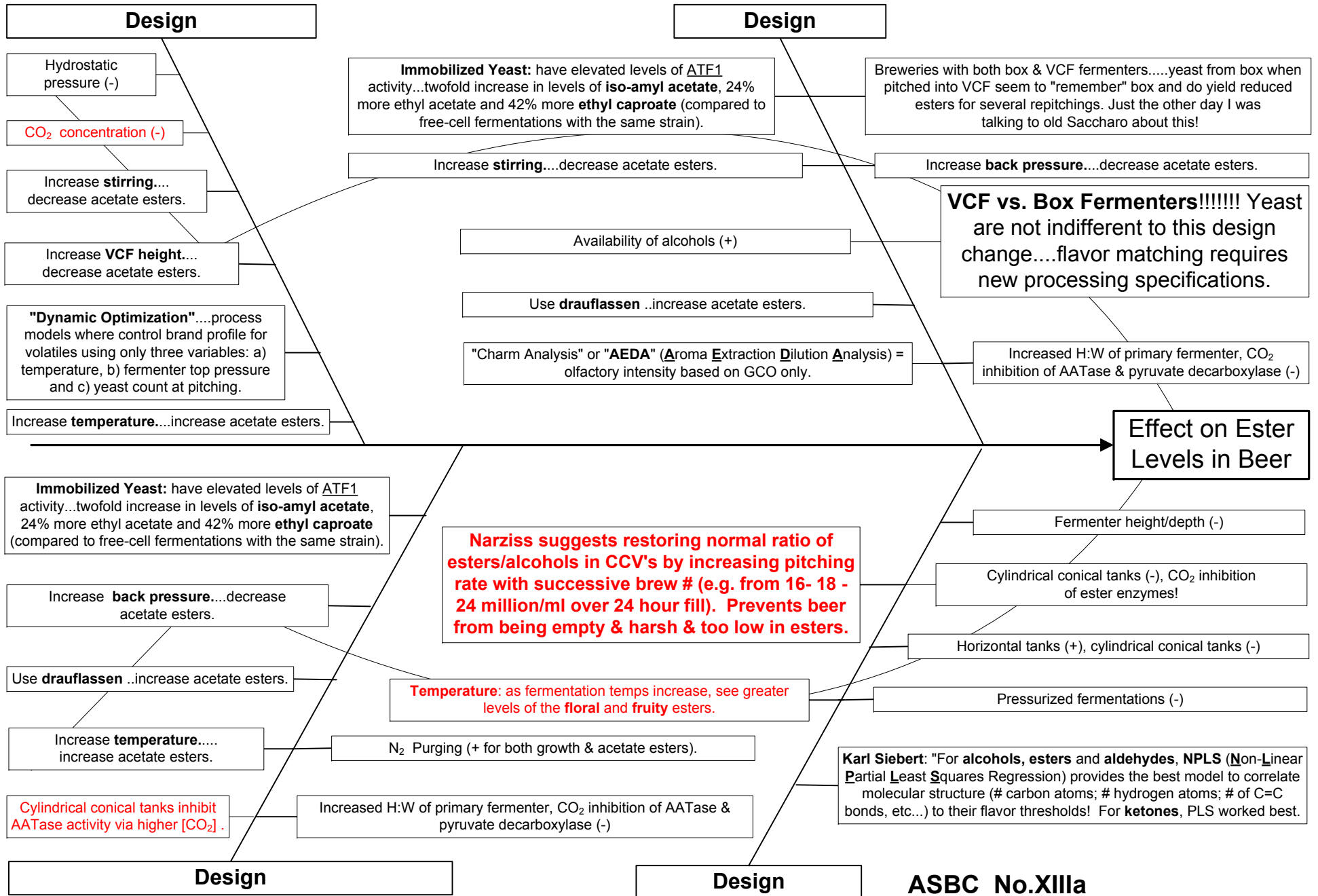


# PROCESS CONTROL FOR ESTERS IN BEER: DESIGN CONSIDERATIONS



**ASBC No.XIIIa  
(Casey;  
June/05)**