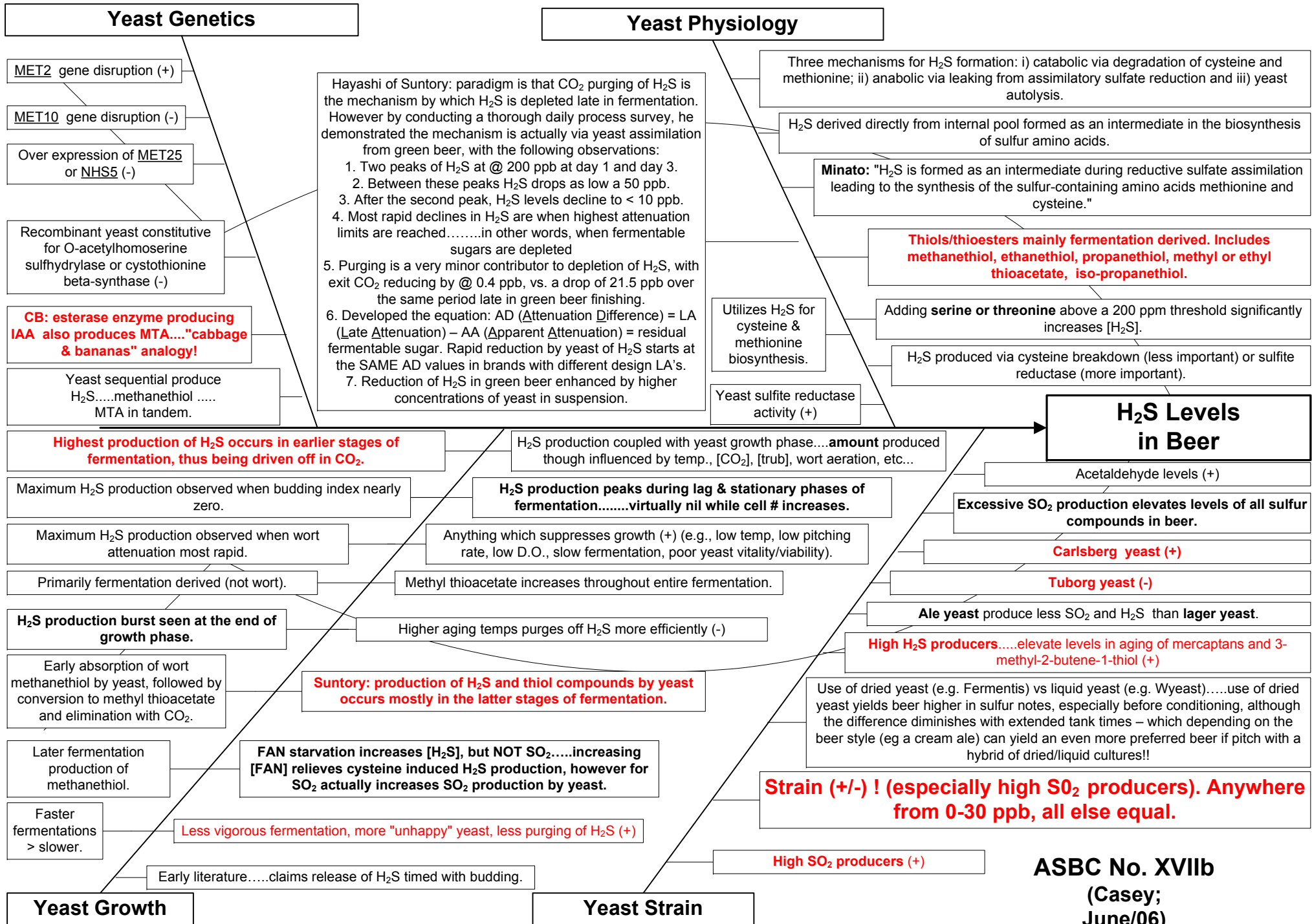


PROCESS CONTROL FOR H₂S & THIOLS IN BEER: YEAST



Yeast Genetics

- MET2 gene disruption (+)
- MET10 gene disruption (-)
- Over expression of MET25 or NHS5 (-)
- Recombinant yeast constitutive for O-acetylhomoserine sulphydrylase or cystothionine beta-synthase (-)
- CB: esterase enzyme producing IAA also produces MTA...."cabbage & bananas" analogy!**
- Yeast sequential produce H₂S....methanethiol MTA in tandem.

Yeast Physiology

Hayashi of Suntory: paradigm is that CO₂ purging of H₂S is the mechanism by which H₂S is depleted late in fermentation. However by conducting a thorough daily process survey, he demonstrated the mechanism is actually via yeast assimilation from green beer, with the following observations:

- Two peaks of H₂S at @ 200 ppb at day 1 and day 3.
- Between these peaks H₂S drops as low as 50 ppb.
- After the second peak, H₂S levels decline to < 10 ppb.
- Most rapid declines in H₂S are when highest attenuation limits are reached.....in other words, when fermentable sugars are depleted
- Purging is a very minor contributor to depletion of H₂S, with exit CO₂ reducing by @ 0.4 ppb, vs. a drop of 21.5 ppb over the same period late in green beer finishing.
- Developed the equation: AD (Attenuation Difference) = LA (Late Attenuation) – AA (Apparent Attenuation) = residual fermentable sugar. Rapid reduction by yeast of H₂S starts at the SAME AD values in brands with different design LA's.
- Reduction of H₂S in green beer enhanced by higher concentrations of yeast in suspension.

- Three mechanisms for H₂S formation: i) catabolic via degradation of cysteine and methionine; ii) anabolic via leaking from assimilatory sulfate reduction and iii) yeast autolysis.
- H₂S derived directly from internal pool formed as an intermediate in the biosynthesis of sulfur amino acids.
- Minato:** "H₂S is formed as an intermediate during reductive sulfate assimilation leading to the synthesis of the sulfur-containing amino acids methionine and cysteine."
- Thiols/thioesters mainly fermentation derived. Includes methanethiol, ethanethiol, propanethiol, methyl or ethyl thioacetate, iso-propanethiol.**
- Adding **serine or threonine** above a 200 ppm threshold significantly increases [H₂S].
- H₂S produced via cysteine breakdown (less important) or sulfite reductase (more important).
- Utilizes H₂S for cysteine & methionine biosynthesis.
- Yeast sulfite reductase activity (+)

- Highest production of H₂S occurs in earlier stages of fermentation, thus being driven off in CO₂.**
- Maximum H₂S production observed when budding index nearly zero.
- Maximum H₂S production observed when wort attenuation most rapid.
- Primarily fermentation derived (not wort).
- H₂S production burst seen at the end of growth phase.**
- Early absorption of wort methanethiol by yeast, followed by conversion to methyl thioacetate and elimination with CO₂.
- Later fermentation production of methanethiol.
- Faster fermentations > slower.
- Early literature.....claims release of H₂S timed with budding.

- H₂S production coupled with yeast growth phase....amount produced though influenced by temp., [CO₂], [trub], wort aeration, etc...
- H₂S production peaks during lag & stationary phases of fermentation.....virtually nil while cell # increases.**
- Anything which suppresses growth (+) (e.g., low temp, low pitching rate, low D.O., slow fermentation, poor yeast vitality/viability).
- Methyl thioacetate increases throughout entire fermentation.
- Higher aging temps purges off H₂S more efficiently (-)
- Suntory: production of H₂S and thiol compounds by yeast occurs mostly in the latter stages of fermentation.**
- FAN starvation increases [H₂S], but NOT SO₂.....increasing [FAN] relieves cysteine induced H₂S production, however for SO₂ actually increases SO₂ production by yeast.**
- Less vigorous fermentation, more "unhappy" yeast, less purging of H₂S (+)**

H₂S Levels in Beer

- Acetaldehyde levels (+)
- Excessive SO₂ production elevates levels of all sulfur compounds in beer.**
- Carlsberg yeast (+)**
- Tuborg yeast (-)**
- Ale yeast produce less SO₂ and H₂S than lager yeast.**
- High H₂S producers.....elevate levels in aging of mercaptans and 3-methyl-2-butene-1-thiol (+)**
- Use of dried yeast (e.g. Fermentis) vs liquid yeast (e.g. Wyeast).....use of dried yeast yields beer higher in sulfur notes, especially before conditioning, although the difference diminishes with extended tank times – which depending on the beer style (eg a cream ale) can yield an even more preferred beer if pitch with a hybrid of dried/liquid cultures!!

Yeast Growth

Yeast Strain

Strain (+/-) ! (especially high SO₂ producers). Anywhere from 0-30 ppb, all else equal.

High SO₂ producers (+)

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